



**D3927-1 GUARD**

**NOTES:**

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL 1.0 THICK  
PER DART SPEC M-DELRIN-S1.0
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.90 lbs
- 8) ENGRAVE "D3927-1" TO DEPTH OF 0.005 WITH TOOL TIP RAD OF  $0.015 \pm 0.005$  AT LOCATION INDICATED
- 9) ENGRAVE "NO STEP" TO DEPTH OF 0.005 WITH TOOL TIP RAD OF  $0.015 \pm 0.005$  AT LOCATION INDICATED

**RELEASED**  
09/08/17

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<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWING NO. <b>D3927</b>	REV. A SHEET 1 OF 2
TITLE <b>GUARD</b>	SCALE NTS
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